



INSTALLATION, SERVICE, AND MAINTENANCE INSTRUCTIONS

ANNEX FOR CE MARKED EQUIPMENT IN ACCORDANCE WITH DIRECTIVE 2014/34/EU

MM Ex TABLE BLENDER

The content of this annex supplements the information contained in the instruction manual. The instructions in this annex must always be considered as supplementary for equipment marked in accordance with directive 2014/34/EU.

This annex is to be used to complement the manuals for the ATEX-certified components used in the unit (e.g. motors, etc.).



Manual Original
02.100.30.02EN
(D) 2023/05

EU Declaration of Conformity

We,

INOXPA, S.A.U.

Telers, 60

17820 – Banyoles (Girona)

Hereby declare under our sole responsibility that the machine

TABLE BLENDER

Designation

MM

From serial number **IXXXXXXXXXX** to **IXXXXXXXXXX** ⁽¹⁾

Is in compliance with applicable provisions of the following directive:

Directive ATEX 2014/34/EU

Applicable harmonized standards:

EN ISO 80079-36:2016

EN ISO 80079-37:2016

EN 1127-1:2019

EN 13237:2012



EN15198:2007

EN IEC 60079-0:2018

This Declaration of Conformity covers equipment with the following ATEX marking:

 II 2G Ex h IIB T4...T3 Gb

 II 2D Ex h III B T130 °C...T154 °C Db

 II 2G Ex h IIB T4...T3 Gb
 II 2D Ex h III B T130 °C...T154 °C Db

⁽¹⁾ Where X is a numeric character

The technical documentation referenced 035260/19 is on file with the notified body INERIS, Parc Technologique Alata BP 2 F-60550, Verneuil-en-Halatte, France. Reference num. 0080.

The person authorized to compile the technical documentation is the signer of this document.



Banyoles, 2023

David Reyro Brunet
Technical Office Manager

⁽¹⁾ Where X is a numeric character

1. Safety

1.1. INSTRUCTION MANUAL

1.2. START-UP INSTRUCTIONS

This instruction manual annex contains the basic guidelines that need to be followed during installation, start-up, and maintenance. Therefore, it is essential that both the company's technical personnel manager and the installer read the aforementioned instruction manual prior to installation. The manual must always be left near the pump or the relevant installation.

Please apply or follow the safety indications explained in depth in this chapter, as well as the special measures and additional recommendations in the chapters of this annex.

1.3. SAFETY

1.3.1. Warning symbols

Non-compliance with the safety instructions contained in this manual can pose a risk to people or the machine and its operation. These risks are expressed by the following symbols:



This sign identifies the safety instructions for this annex relating to the danger of explosive atmospheres forming and the creation of explosive atmosphere ignition sources that could put safety at risk if the aforementioned instructions are not followed.

1.4. GENERAL SAFETY INSTRUCTIONS

1.4.1. During installation



In order to reduce the danger from static electricity, the unit needs to be earthed to ensure electricity flows between the piping and the blender.

1.4.2. During operation



The operating condition threshold values for explosive atmospheres must not be surpassed.



The blender was chosen based on the operating conditions that the user indicated. INOXPA does not assume responsibility for any damage occurring from using the blender in different conditions to those specified in the order.

1.4.3. During maintenance



Danger! Important instructions for protection against explosions.



An explosive atmosphere may generate when disassembling the blender, meaning that work needs to be authorised under the highest possible safety standards. Additionally, these tasks must only be carried out by qualified or trained personnel.

1.4.4. Compliance with the instructions

Failure to comply with the instructions may prove hazardous for operators, the environment, the machine, and the installations, and could lead to a loss of rights for claiming damages and interests.

This non-compliance may result in the following risks (in addition to the risks listed in the manual):

- Generation of explosive atmospheres and risk of explosion.

2. Table of contents

**Paragraphs in italics refer to differences compared to the manual.
Please consider the indications from those annex paragraphs as part
of the complete blender manual.**

1. Safety	
1.1. INSTRUCTION MANUAL.....	1
1.2. START-UP INSTRUCTIONS	1
1.3. SAFETY.....	1
1.4. GENERAL SAFETY INSTRUCTIONS	1
2. Table of contents	
3. General information	
3.1. DESCRIPTION	4
3.2. OPERATING PRINCIPLE.....	4
3.3. PRODUCTS TO AVOID.....	4
3.4. APPLICATION	4
4. Installation	
4.1. RECEIVING THE BLENDER.....	5
4.2. TRANSPORTATION AND STORAGE	6
4.3. LOCATION	6
4.4. PIPES	6
4.5. DOUBLE MECHANICAL SEAL	7
4.6. ELECTRICAL INSTALLATION	7
5. Start-up	
5.1. START-UP	8
6. Troubleshooting	
7. Maintenance	
7.1. GENERAL CONSIDERATIONS	10
7.2. STORAGE.....	10
7.3. CLEANING.....	10
7.4. BLENDER DISASSEMBLY/ASSEMBLY	11
8. Technical specifications	
8.1. TECHNICAL SPECIFICATIONS	12

3. General information

3.1. DESCRIPTION

The motors used for MM Ex series blenders must be suitable for operating in explosive atmospheres.

A centrifuge pump, an in-line mixer, a manual butterfly valve, all ATEX-certified.

The ATEX blender can come with optional accessories, including a lower/upper solids probe, a hopper shaker, a pneumatic actuator - butterfly valve -, antivibration feet, and a control panel. All these additional devices have to be suitable for operating in explosive atmospheres.

Also, blender table covered with a lid, confirmed through tests that the max. temperature that reaches in work does not exceed the temperature range T4.

3.2. OPERATING PRINCIPLE



This symbol appears with the safety instructions in this annex. Those instructions relate to the risk of an explosive atmosphere forming or the generation of fire sources in hazardous atmospheres. Please follow these instructions to avoid putting your life at risk.



The blender was chosen for specific pumping conditions and operating conditions.

3.3. PRODUCTS TO AVOID

3.4. APPLICATION



The blender was selected based on very specific pumping conditions and operating conditions in explosive atmospheres. The different options were chosen when placing the order. INOXPA will not be held responsible for any damage that may occur as a result of incomplete or incorrect information supplied by the purchaser (the nature of the liquid, the viscosity, tr/min, classification of the zone for potential explosive risk, gases emitted given the effect of this potentially explosive atmosphere...).



The motors requiring use must have CE marking in accordance with the ATEX 2014/34/EU directive, the manufacturer's relevant indications, and the national or local regulations.



This equipment must be in line with the current regulations, and specifically, the local regulations, decrees, dispositions, laws, directives, application bulletins, guidelines, workplace regulation, and any other document related to the installation's location.

4. Installation

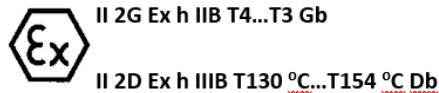
4.1. RECEIVING THE BLENDER



Check that the blender adapts to the operating conditions in the classified zone in accordance with the expected conditions when the order was placed.

4.1.1. Blender identification

Please check the received package following the instructions included in this manual. Similarly, please check for the equipment's ATEX CE marking. This marking should be engraved on the manufacturer's nameplate. Please remember that this marking must also meet the order's requirements.



CE ATEX mark inscribed on the manufacturer's plate.

If the equipment mark does not correspond to the order, INOXPA should be immediately informed of the situation.

The temperature class and the maximum surface temperature depend on the temperature of the product to be pumped and the ambient temperature.

Temperature class for explosive gas atmospheres

Temperature class	Product temperature (cleaning or in process)	Room temperature
T3	Will be T3 if SIP temperature \leq 140 °C	-20 °C to +40 °C
T4	Will be T4 if product temperature \leq 65 °C	-20 °C to +40 °C

Maximum surface temperature for explosive dust atmospheres

Maximum surface temperature	Product temperature (cleaning or in process)	Room temperature
T140 °C	Will be T140 °C if SIP temperature \leq 140 °C	-20 °C to +40 °C
T125 °C	Will be T125 °C if product temperature \leq 65 °C	-20 °C to +40 °C

Notations

- The SIP cleaning process must be carried out with the pump stopped.
- For explosive dust atmospheres, take into account the temperature limitations indicated in Standard EN 60079-14:2014: the maximum temperature of the equipment surface must not exceed 2/3 of the minimum ignition temperature in °C of the dust-air mixture in question:
 $T_{max} \leq 2/3 \text{ TCL}$
 where TCL is the minimum ignition temperature of the explosive dust atmosphere.

- For explosive dust atmospheres, take into account the dust layer thickness limitations indicated in Standard EN 60079-14:2014: when the equipment is not marked with a dust layer thickness as part of the T classification, it is You must apply a safety factor taking into account the thickness of the dust layer as:
up to 5 mm thick:
The maximum surface temperature of the equipment must not exceed a value of 75 °C below the minimum ignition temperature for the 5 mm thick layer of the dust in question:
 $T_{max} \leq T_{5\text{ mm}} - 75\text{ °C}$
where $T_{5\text{ mm}}$ is the minimum ignition temperature of the 5 mm dust layer.

4.2. TRANSPORTATION AND STORAGE

If not using the blender immediately, please move it twice a week to prevent the impeller, mechanical seals, etc. from seizing up.

4.3. LOCATION

Place the blender close to a floor exhaust nozzle. Please remember that manipulating inflammable liquids can create a zone classified for flows, such as zone 0. Please therefore follow the applicable safety indications.

The motors used must have CE marking in accordance with the ATEX 2014/34/EU directive, the manufacturer's relevant indications for those motors, and the national or local regulations.



In the event of pumping inflammable liquids or explosives, use an adapted connection. Connect the unit's components to earthing points to reduce static electricity related risk.

The temperatures inside and outside the blender may increase considerably depending on the liquid that requires pumping:



Please remember that blender's surface temperature depends on the normal temperature conditions of the liquid being pumped. Therefore, the range of temperatures in section 4.1.1 must be taken into account.



There needs to be a constant airflow in order to cool the blender's motor. Ensure that there isn't any other equipment or surface close to the motor that can radiate additional heat or affect the cooling of the motor. Consult the motor instruction manual.

4.4. PIPES

Watch out for thermal expansion when pumping hot liquids. If required, use expansion joints and ensure that equipment remains electrically connected (equipotential bonding) to the rest of the unit.



Check that the blender's suction and discharge pipe valves are open prior to starting up the blender.



Ensure that the blender stopped correctly prior to opening both valves.



Any filters installed into the suction pipe must comply with the ATEX 2014/34/EU directive. The filters must be inspected regularly to prevent any blockages that could cause the blender to operate without a liquid.



**If required, connect solid level probes (see the supplier's manual), as this will help to ensure that air enters the diffuser, eliminating any risk of explosion from the zone.
If using the manual option, connect the butterfly valve in accordance with the manufacturer instruction manual.**



If required, connect the shaker in accordance with the supplier instruction manual.

4.4.1. Shut-off valves



Use valves with CE marking in accordance with the ATEX 2014/34/EU directive, the manufacturer's relevant indications for those valves, and the national or local regulations.

4.5. DOUBLE MECHANICAL SEAL



An auxiliary liquid loop needs connecting in order to cool the mechanical seals. Ensure that this loop is always full of liquid. Operating pressure 0-1 bar. Consult the mechanical seal instruction manual.

4.6. ELECTRICAL INSTALLATION

Check the local electrical safety regulations and standards EN 60204-1 and EN 60079-14 prior to connecting an electric motor to the mains.



Always follow the motor manufacturer's indications.

Automatic switch

Please consider that the automatic switches may have to operate within a potentially explosive atmosphere, so they must be selected with ATEX CE marking in accordance with the 2014/34/EU directive marking if required.



The control gear must comply with all current guidelines based on electrical safety regulations and the ATEX motor manufacturer's indications.

Connection

Consult the supplier's instruction manual prior to connecting the motor to the mains. It must be an ATEX motor with suitable protection for the work environment in which it will operate.



The electrical equipment, the terminals, and the components of control systems may still carry a charge after being disconnected. Coming into contact with them may pose a risk to operator and installation safety or cause irreversible damage to the material. Always follow the supplier's indications in order to open the motor safely.



Safe work permits need to be used when using the equipment in the presence of potentially explosive atmospheres. We recommend performing this type of work in unclassified atmospheres (there is no explosive atmosphere during use at the blender's installed location).



Use the motor to control the rotation direction. The motor must not be connected to the blender.



Additionally, install suitable motor overload protections based on the motor's nominal power.

5. Start-up



The persons responsible for the blender must be well informed about both the blender and the safety instructions prior to start-up. Both this annex and the instruction manual are to be made available to personnel at all times.



Adopt special safety measures, such as work permits, etc., in order to undertake all types of work in potentially explosive atmospheres.

5.1. START-UP



Starting up the blender can generate an explosive atmosphere, so use safe work permits. Additionally, only qualified or trained personnel should carry out the tasks.

5.1.1. Checks prior to starting up the blender



Ensure that the hopper valve is closed.



Ensure that the blender's suction and discharge pipe valves are open prior to starting up the blender.

If there is a simple seal (not chilled), the blender and the seal zone are to be flooded with pumping liquid prior to start-up. In the absence of a flowmeter, the customer is to install a detection probe into the blender's suction nozzle flow or any other safety device to prevent the blender from operating without any liquid.



When pumping inflammable liquids, please consider the possibility of potentially explosive atmospheres forming, and where necessary, use safe work permits.

5.1.2. Checks on starting up the blender

6. Troubleshooting

7. Maintenance

7.1. GENERAL CONSIDERATIONS



In accordance with directive 1999/92/CE, safe work permits need adopting when carrying out maintenance of any equipment used in potentially explosive atmospheres.



Only qualified personnel are to carry out maintenance work. Use suitable clothing. Ensure that the personnel has read the entire instruction manual and this annex, particularly focusing on the relevant chapters for the work that they have to carry out.

The environment

Ensure that the working environment is clean, given that some parts are very delicate and others only have small tolerances.

Additionally, please remember the potential for explosive atmospheres, so safe work permits are needed.

Tools

Use technically suitable tools for the maintenance and repair work. If the zone is not closed, every tool needs to be explosion-proof and safe work permits are needed.

Safety

Ensure safe opening by closely following both the motor manufacturer's indications and the manual's safety indications.

7.1.1. Check the mechanical seal

Consult the supplier's instruction manual.

7.2. STORAGE

7.3. CLEANING

The user is responsible for implementing a cleaning or disinfection programme that meets their needs. This programme must consider every applicable law, regulation, and directive regarding public health protection and safety during use, as well as chemical product handling.



Please consider that explosive atmospheres may exist or form on emptying the blender, so use safe work permits and eliminate any potential ignition sources close to the equipment or the work location.



Start-up can create a potentially explosive atmosphere. Use safe work permits accordingly. Additionally, only suitably qualified and trained personnel can make any interventions.

External cleaning



Do not spray the blender's hot parts with water, given that some parts could crack and the pumping liquid could spread throughout the environment, possibly creating an explosive atmosphere.



The equipment needs to be cleaned externally to prevent excessive combustible or explosive dust accumulating on the equipment's external surface. Never allow thicknesses of over 2 mm to accumulate.

Paint

If any rust appears on the equipment's painted surface, please re-paint the zone to prevent any type of anomaly occurring. The material is an alloy and has a light metal content of less than 7.5%.

Never allow painted surfaces to become over 2 mm thick.

Spare parts

If ordering spare parts for a blender that will operate in a classified zone, please explicitly indicate that it is an ATEX blender and mention the manufacturing number in the order. Otherwise, INOXPA will not be responsible when the blender operates using unsuitable parts for the classified zone where it is installed.

7.3.1. CIP (Clean-in-place) cleaning

7.3.2. SIP (Sterilisation-in-place) cleaning

7.4. BLENDER DISASSEMBLY/ASSEMBLY



Incorrect assembly or disassembly may cause the blender to malfunction, leading to high repair costs, extended down times, and may even invalidate the equipment's protection systems.



INOXPA is not responsible for any accidents or damages caused by not complying with the instruction manual and this annex.

Preparation

Along with the indications in this manual, please consider the potential for explosive atmospheres occurring, which will require safe work permit use.

Tools

Use technically suitable tools for the maintenance and repair work. If the zone is not completely closed, every tool needs to be explosion-proof and safe work permits are needed.

Cleaning

Both the interior and exterior of the blender need cleaning prior to its disassembly. Additionally, please remember the potential for explosive atmospheres, so safe work permits are needed.

Electrical safety

Ensure safe opening by closely following both the motor manufacturer's indications and the manual's safety instructions.



Please remember that explosive atmospheres may exist or form, meaning safe work permits are required and ignition sources close to the equipment need eliminating.



Please consider that explosive atmospheres may exist or form on emptying the pump, so use safe work permits and any ignition sources close to the equipment or work location need eliminating.

Body and impeller



WARNING! Lifting the blender's cover may cause liquid to spill from the body, which may cause a potentially explosive atmosphere.

8. Technical specifications

8.1. TECHNICAL SPECIFICATIONS

Temperature range. See section 4.1.1.

Single mechanical seal

The operating zone maximum temperature can be surpassed if the single mechanical seal does not use liquid during operation. This means that a single mechanical seal must operate with a liquid at all times.

In the absence of a flowmeter, the customer is to install a detection probe into the blender's suction nozzle flow or any other safety device to prevent the blender from operating without any liquid.

Please consult the supplier's instruction manual for maintenance.

Cooled mechanical seal

Please consult the supplier's instruction manual for maintenance.

Frequent contamination indicates an unacceptable leak in the watertight system that would therefore need repairing.

Vibration meter and solids detector

Consult the supplier's instruction manual.

Materials

Please consult the maximum temperature values in the table for the seals.

Coated blender table

According to tests carried out there is no problem in being able to cover the blender table since the max. temperature that reaches the equipment in the most unfavourable areas does not exceed 50°C.